CLAIMS:

25

- 1. A dual-stack optical data storage medium (10) for write-once recording using a focused radiation beam (9) having a wavelength  $\lambda$  and entering through an entrance face (8) of the medium (10) during recording, comprising:
  - at least one substrate (1, 7) with present on a side thereof:
- a first recording stack (2) named  $L_0$ , comprising a write-once type  $L_0$  recording layer (3) having a complex refractive index  $\tilde{n}_{L0} = n_{L0} i.k_{L0}$  and having a thickness  $d_{L0}$ , said first recording stack  $L_0$  having an optical reflection value  $R_{L0}$  and an optical transmission value  $T_{L0}$ .
- a second recording stack (5) named L<sub>1</sub> comprising a write-once type L<sub>1</sub>
  recording layer (6) having a complex refractive index ñ<sub>L1</sub> = n<sub>L1</sub> i.k<sub>L1</sub> and having a thickness d<sub>L1</sub>, said second recording stack L<sub>1</sub> having an optical reflection value R<sub>L1</sub>, all parameters defined at the wavelength λ, said first recording stack being present at a position closer to the entrance face than the second recording stack,
- a transparent spacer layer (4) sandwiched between the recording stacks (2, 5), said transparent spacer layer (4) having a thickness substantially larger than the depth of focus of the focused radiation beam (9), characterized in that 0.45 ≤T<sub>L0</sub> ≤0.75 and 0.40 ≤R<sub>L1</sub> ≤0.80 and k<sub>L0</sub> < 0.3 and k<sub>L1</sub> < 0.3.</li>
- 20 2. A dual-stack optical data storage medium as claimed in claim 1, wherein  $\lambda$  is approximately 655 nm.
  - 3. A dual-stack optical data storage medium as claimed in claim 1 or 2, wherein for the write-once  $L_0$  recording layer the following conditions are fulfilled  $n_{L0} \ge 2.5$  and  $d_{L0}$  is in the range of  $N8n_{L0} \le d_{L0} \le 3N8n_{L0}$  or  $5N8n_{L0} \le d_{L0} \le 7N8n_{L0}$ .
  - 4. A dual-stack optical data storage medium as claimed in claim 1 or 2, wherein a first metal reflective layer, having a thickness  $d_{M1} \le 25$  nm, is present between the write-once  $L_0$  recording layer and the transparent spacer layer and  $d_{L0}$  is in the range of  $N8n_{L0} \le d_{L0} \le$

WO 03/060895 PCT/IB03/00090

5λ/8n<sub>L0</sub>.

5

25

- 5. A dual-stack optical data storage medium as claimed in claim 4, wherein a first transparent auxiliary layer I1, having a refractive index  $n_{I1} \ge 1.8$  and having a thickness  $d_{I1} \le N2n_{I1}$ , is present between the first metal reflective layer and the transparent spacer layer.
- 6. A dual-stack optical data storage medium as claimed in claim 5, wherein  $d_{I1} \le \lambda 4n_{I1}$ .
- 7. A dual-stack optical data storage medium as claimed in claim 1 or 2, wherein a second transparent auxiliary layer I2, having a refractive index  $n_{I2}$  and having a thickness  $d_{I2}$  in the range of  $0 < d_{I2} \le 3 \times 8n_{I2}$ , is present at a side of the write-once  $L_0$  recording layer and  $d_{L0}$  is in the range of  $1 \times 8n_{L0} \le d_{L0} \le 3 \times 8n_{L0}$  or  $1 \times 8n_{L0} \le d_{L0} \le 7 \times 8n_{L0}$ .
- 15 8. A dual-stack optical data storage medium as claimed in claim 7, wherein the second transparent auxiliary layer (12) is present at a side of the write-once  $L_0$  recording layer (6) most remote from the entrance face (8) and  $n_{12} \le n_{L0}/1.572$ .
- 9. A dual-stack optical data storage medium as claimed in claim 7, wherein the
  20 second transparent auxiliary layer (12) is present at a side of the write-once L<sub>0</sub> recording layer (6) closest to the entrance face and n<sub>12</sub> ≥n<sub>L0</sub>/0.636.
  - 10. A dual-stack optical data storage medium as claimed in any one of the preceding claims, wherein a second metal reflective layer (15) is present at a side of the write-once type L<sub>1</sub> recording layer (3) most remote from the entrance face (8).
  - 11. A dual-stack optical data storage medium as claimed in claim 10, wherein the second metal reflective layer (15) has a thickness  $d_{M1} \ge 25$  nm.
- 30 12. A dual-stack optical data storage medium as claimed in claim 11, wherein  $d_{L1}$  is in the range of  $0 < d_{L1} \le 3 \text{ N} 4 n_{L1}$ .
  - 13. A dual-stack optical data storage medium as claimed in claim 12, wherein a third transparent auxiliary layer I3 (13), having a refractive index  $n_{\rm I3}$  and having a thickness

 $d_{I3}$  in the range  $0 < d_{I3} \le \lambda / n_{I3}$ , is present adjacent the write-once type  $L_1$  recording layer (3) at a side of the write-once type  $L_1$  recording layer closest to the entrance face (8).

14. A dual-stack optical data storage medium as claimed in claim 11, wherein a third metal reflective layer (17), having a thickness  $d_{M3}$  in the range of  $0 < d_{M3} \le 25$  nm, is present at a side of the write-once  $L_1$  recording layer (3) closest to the entrance face (8) and  $d_{L1}$  is in the range of  $0 < d_{L1} \le 5 \times 16 n_{L1}$  or  $7 \times 16 n_{L1} \le d_{L1} \le 10 \times 10 n_{L1}$ .

5

30

- 15. A dual-stack optical data storage medium as claimed in claim 12 or 14,
  10 wherein a fourth transparent auxiliary layer I4, having a refractive index n<sub>I4</sub> and having a thickness d<sub>I4</sub> in the range of 0 < d<sub>I4</sub> ≤3√16n<sub>I4</sub>, is present between the write-once L<sub>1</sub> recording layer (3) and the second metal reflective layer (15).
- 16. A dual-stack optical data storage medium as claimed in claim 13, wherein a
  15 fourth transparent auxiliary layer I4, having a refractive index n<sub>I4</sub> and having a thickness d<sub>I4</sub> in the range of 0 < d<sub>I4</sub> ≤3 λ/16n<sub>I4</sub>, is present between the write-once L<sub>1</sub> recording layer (3) and the second metal reflective layer (15).
- 17. A dual-stack optical data storage medium as claimed in claim 14 or 15,
  20 wherein a fifth transparent auxiliary layer I5, having a refractive index n<sub>I5</sub> and having a thickness d<sub>I5</sub> in the range of 0 < d<sub>I5</sub> ≤3√16n<sub>I5</sub>, is present adjacent the third metal reflective layer (17) at a side of the third metal reflective layer closest to the entrance face (8).
- 18. A dual-stack optical data storage medium as claimed in any one claims 5, 6, 7, 8, 9, 13, 15, 16 or 17, wherein at least one of the transparent auxiliary layers comprises a transparent heatsink material selected from the group of materials ITO, HfN and AION.
  - 19. A dual-stack optical data storage medium as claimed in claim 1 or 2, wherein a guide groove (G) for  $L_1$  is provided in the transparent spacer layer (4).
  - 20. A dual stack optical data storage medium as claimed in claim 1 or 2, wherein a guide groove (G) for  $L_1$  is provided in the substrate (1).